

Abb. 1

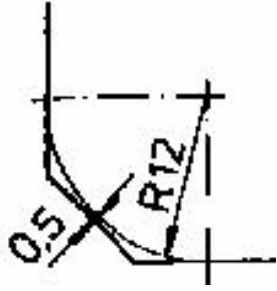


Abb. 2

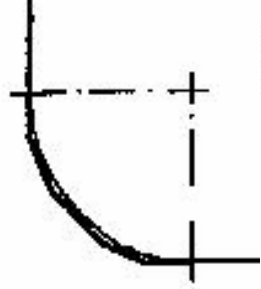


Abb. 3

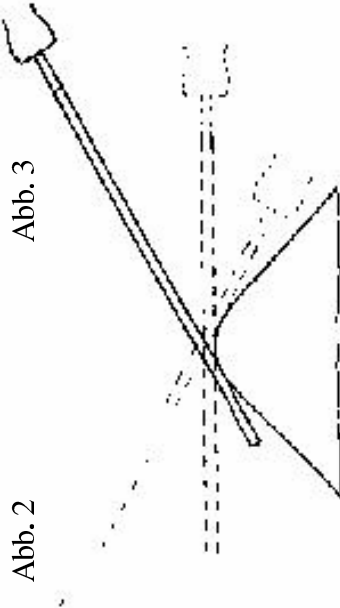


Abb. 4

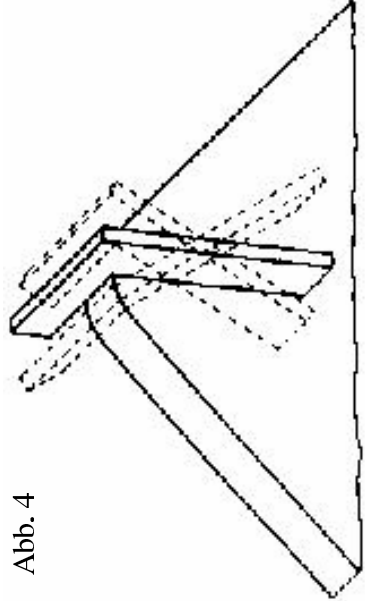
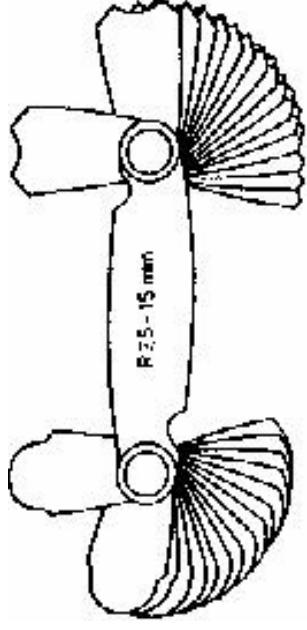
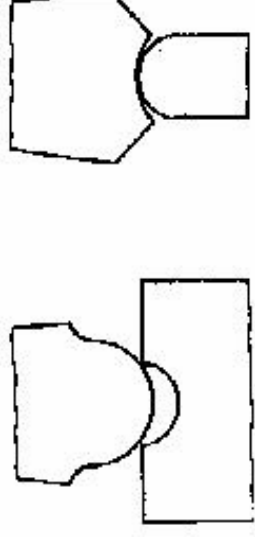


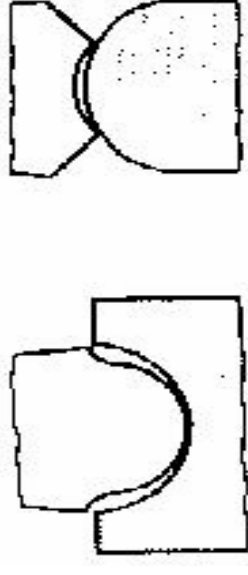
Abb. 5



Radiuslehre



Der Radius der Werkstücke ist zu klein



Der Radius der Werkstücke ist zu groß



Die Radien vom Werkstück und der Radiuslehre stimmen überein

Abb. 6